

# SUBLIMATION PAPER INSTRUCTION

## Introduction

Sublimation paper is a printing sheet for heat transfer printing. With sublimation inks, an image can be printed on the sublimation paper through inkjet printers. Then the image can be transferred from the paper onto a piece of fabric or material by heating and pressure. The image transferred through sublimation paper is bright-colored, clear, and vivid. It is also soft, durable, and washable. It is a perfect material for customizing T-shirts, bags, hats, pillows, phones, cases, mugs, mouse pads, and so on.

## Instructions

1. Mirror Design the image.
2. Print the image on the white side.  
Set up the printer and check the ink quantity before printing.  
Wait for the ink to dry properly before transferring.
3. Heat transfer the image.  
Heat the fabric for 3 to 5 seconds to release moisture and wrinkles.  
Make the printed image face the fabric.  
Secure the sublimation paper with heat tape without any gap.
4. Finished.  
Remove the press quickly. Peel the transfer paper.

## Specifications

SUBSTRATES	TEMPERATURE	TIME
Textile Applications	356-392°F / 180-200°C	40-60sec
Ceramic Mug	280-350°F / 137-176°C	5- 10min
Ceramic Plate	347-365°F / 175-185°C	3+1 min
Cap	320-356°F / 160-180°C	0-40sec
Phone Case	347-365°F / 175-185°C	60-80sec
Mouse Pad	347-365°F / 175-185°C	40-60sec
Glass	320-356°F / 160-180°C	0-60sec
Key Chain	347-365°F / 175-185°C	15-45sec

**Notes:** Times and temperatures may vary depending on your heat-press, inks, size, and thickness of the substrate.

## Attention

1. Please make a test before printing.
2. Only works with sublimation ink and inkjet printer.
3. Don't touch the printed images to avoid leaving fingerprints.
4. Only for light-colored or white polyester fabrics and polyester-coated items.
5. Hard objects must be coated.
6. Don't stack finished pieces face-to-face, either hot or cold.
7. It is normal that the color on the sublimation paper looks dark after printing, and it will be the real color after transfer.
8. Please clean up the nozzles to avoid clogging.

## Warm Tips

1. Wait 24 hours before washing and separately from others at the first time.
2. Turn the garment inside out and use a mild detergent for the best result.
3. Washing machine in COOL water setting.
4. Do not dry clean.
5. Tumble dry at lowest setting or line dry.
6. Do not bleach.
7. Do not iron directly on the design.

## Customer Service

Feel free to contact us if you have any questions or concerns.

Web: [www.loklik.com](http://www.loklik.com)