

SOFT METALLIC HEAT TRANSFER VINYL INSTRUCTION

Introduction

Heat transfer vinyl, generally abbreviated as HTV, refers to designs transferred to different fabrics/materials through heat and pressure. It's made of PET + PU/PVC + hot glue, a heat-activated adhesive backing. Great for personalized shirts, pillows, pillowcases, canvas bags, caps and hats, hoodies, jerseys, etc.

Instructions

- 1.Mirror design on the computer.
- 2.Cut the design by a cutter with appropriate parameters.
- 3.Use the weeding tools to remove the scraps.
- 4.Heat press or iron on the design.
- 5.Peel off the clear carrier sheet after cooling.
- 6.Finish.

Quick Reference Chart

Cutting			
Cutter	Cricut	Silhouette Cameo 3	Silhouette Cameo 4
Setting	Iron On+ (Blade: Standard Pressure: Default)	Heat Transfer, Smooth (Blade: 1 Force: 8 Speed: 5 Passes: 2)	Heat Transfer, Smooth (Blade: 3 Force: 8 Speed: 5 Passes: 2)
NOTE: 1.Settings may vary based on blade condition and the age of the machine. 2.Please confirm the blade is sharp enough. 3.Please confirm there is no scrap on the blade. (This chart refers to the product's most suitable parameters for some third-party machines.)			

Heating		
Heater	Home Iron	Heat Press
Setting	Wool~Cotton, 10s~15s	295°F~310°F / 145°C~155°C , Mid-pressure(5~8kg), 10s~15s
NOTE: 1.Pre-iron the garment for 10~15 seconds to remove any moisture and wrinkles 2.Do not iron directly on transfer but with a piece of teflon sheet. 3.Please do not use steam ironing. 4.Wait 1~2 minutes, and peel off the clear carrier sheet after cooling. 5.If areas of the design lift after application, apply the cover sheet and repress for 10 -15 seconds. 6.If any part of the iron on vinyl lifts off, repeat the heat press steps until you can peel off the clear backing without lifting up the vinyl.		

Attention

- 1.Cutting Side:Tear the HTV from the corners and you will find two layers: a carrier board and a real HTV. The side without the carrier sheet is the cutting side.
- 2.Keep away from direct heat, sunlight and humidity.
- 3.HTV can be applies to : 100% cotton, 100% polyester, poly/cotton blends, blend, clothing, fabric, leather etc.
- 4.HTV is generally not recommended for: wool, silk, acetate, acrylic and waterproof material.

Warm Tips

1. The clothes should turn inside out to wash after 24 hours.
2. Machine wash cold. (Washing temperature does not exceed 30°C / 86°F). Not dry clean.
3. Use mild detergent. No bleach. No softener.

Customer Service

Feel free to contact us if you have any questions or concerns.

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