

PUFF HEAT TRANSFER VINYL INSTRUCTION

Introduction

Heat transfer vinyl, generally abbreviated as HTV, refers to a special vinyl that will help you successfully transfer your designs to different fabrics/materials. You can use HTV in rolls or coins. It has an adhesive surface that allows you to easily wound and place your clothes on heat. Vinyl is made of simple colors. It is usually used in designing fabric-based products such as shirts, pillows, pillowcases, canvas bags, caps and hats, hoodies, jerseys, etc. giving them a creative customized twist.

Instructions

- 1.Mirror design on the computer.
- 2.Cut the design by a cutter with appropriate parameters.
- 3.Use the weeding tools to remove the scraps.
- 4.Weed the excess designs by a weeding tool.
- 5.Heat press or iron on the design.
6. Peel off the clear film immediately after ironing.
- 7.Finished.

Specifications

Cutting		
Cutter	Cricut	Silhouette Cameo 4
Setting	Iron On (Blade: Standard Pressure: Default)	Heat Transfer, Smooth (Blade: 3 Force: 8 Speed: 5 Passes: 2)
NOTE: 1.Settings may vary based on blade condition and the age of the machine. 2.Please confirm the blade is sharp enough. 3.Please confirm there is no scrap on the blade. (This chart refers to the product's most suitable parameters for some third-party machines.)		

Heating		
Heater	Home Iron	Heat Press
Setting	Wool~Cotton, 10s~15s	300°F ~320°F , Mid-pressure(5~8kg), 10s~15s
NOTE: 1.Pre-iron the garment for 10~15 seconds to remove any moisture and wrinkles 2.Do not iron directly on transfer but with a piece of teflon sheet. 3.Do not use steam in the iron. 4.Since the residual heat on the clear PET film will work on the material to continue puffing up, peeling it off immediately with tweezers is necessary. 5.If areas of the design lift after application, apply the cover sheet and repress for 10-15 seconds. 6.If any part of the iron on vinyl lifts off, repeat the heat press steps until you can peel off the clear backing without lifting up the vinyl.		

Tips

- 1.The foaming effect of Puff HTV in different colors and temperatures may vary.
- 2.Heat Press is strongly recommended for even heat and pressure.
- 3.Please cut out a small piece of Puff HTV to test the proper temperature in advance.
- 4.Not suitable for small and intricate patterns.
- 5.Do not iron Puff HTV with layers.

Attention

- 1.Cutting Side:Tear the HTV from the corners and you will find two layers: a carrier board and a real HTV. The side without the carrier sheet is the cutting side.
- 2.Keep away from direct heat, sunlight and humidity.
- 3.HTV can be applies to : 100% cotton, 100% polyester, poly/cotton blends, blend, clothing, fabric, leather etc.
- 4.HTV is generally not recommended for: wool, silk, acetate, acrylic and waterproof material.

Warm Tips

1. The clothes should turn inside out to wash after 24 hours.
2. Machine wash cold. (Washing temperature does not exceed 30 °C). Not dry clean.
3. Use mild detergent. No bleach. No softener.

Customer Service

Feel free to contact us if you have any questions or concerns.

Web: www.loklik.com